

Nasmyth Group Lean Six Sigma Programme

Company Information

The Nasmyth Group is a global supplier of Precision Engineered components, providing Precision Machining, Fabrication and Surface Treatments to key markets including Aerospace, Defence, Medical and Automotive.

Requirements

- To build capability across the group in terms of Problem Solving and Process Improvement, certifying key people to Six Sigma Green Belt level.
- Establish a common language for Quality and Continuous Improvement within the Nasmyth Group.
- Support the Group strategy for Zero Defects.
- To deliver bottom-line benefits and process improvements through the completion of projects.



Capella's Input

Onsite support for Continuous Improvement competence development and project completion across 4 businesses including:

- Six Sigma Training.
- Lean tools & techniques Training
- Support for project scoping.
- Technical support in key tools such as Measurement Analysis, Graphical Analysis and Root Cause Verification.
- Support and advice on strategic deployment.

“ All candidates felt they had taken significant learning from the course that would help them to perform their own daily activities in a more productive manner.

The structured approach that these Six Sigma tools have provided me has change the way I approach all problem solving. ”



Results

Certified Six Sigma Green and Black Belts across the group

Outstanding Achievement awards for 2 delegates

Improvements in:

- ISO 14001 performance
- Understanding and proving measurement capability
- Set-up times
- On Time Delivery
- Processes for Contract Review and Quoting
- Painted components rejects
- Variances in the MSS Easy Product Assembly Time
- Ultrasonic Weld Efficiency
- Preventing Stock Shortages
- Hopper Loading downtime reduction
- Metal waste reduction into the cutter process

