

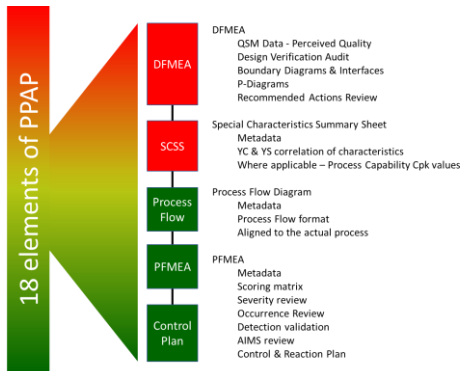
# JLR PFMEA L3 Training Development and Delivery

## Client:

Jaguar Land Rover is the UK's largest automotive manufacturing business, built around two iconic British car brands: Land Rover, the world's leading manufacturer of premium all-wheel drive vehicles and Jaguar, one of the world's premier luxury sports saloon and sports car marques.

## Requirements:

To develop, trial then deliver a two-day Level 3 training programme aimed at enhancing internal capability within Supplier Technical Assistance (STA) to support and mentor suppliers in completing key elements of the Part Approval Process (PPAP); specifically Design-FMEA, Process-FMEA, Special and Significant characteristics, Process Flow and Control Plans.



## Capella Input:

Engagement with the JLR STA UK team to observe and document the review process.

Compile key elements to be included in the level 3 programme, including an individual assessment element.

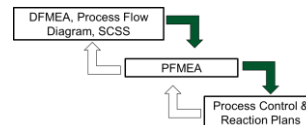
Continued communication with module owner to ensure development remains in line with expectations.

Delivery of training in the UK, China, India, Brazil and Czech Republic.



TIME

Process or Variation	Failure Mode Description	Special Characteristics	Product and Process Characteristics
Input Qty by Supplier	L1.0 Input Qty	S.0	Part Qty Dimensional Accuracy
Lot Size	L1.1 Lot Size	S.1	Process Depth Dimensional Accuracy
Lot	L1.2 Lot	S.2	Line Weight Dimensional Accuracy
Lot	L1.3 Lot	S.3	Line Weight Dimensional Accuracy
Lot	L1.4 Lot	S.4	Line Weight Dimensional Accuracy
Lot	L1.5 Lot	S.5	Line Weight Dimensional Accuracy
Lot	L1.6 Lot	S.6	Line Weight Dimensional Accuracy
Lot	L1.7 Lot	S.7	Line Weight Dimensional Accuracy
Lot	L1.8 Lot	S.8	Line Weight Dimensional Accuracy
Lot	L1.9 Lot	S.9	Line Weight Dimensional Accuracy
Lot	L1.10 Lot	S.10	Line Weight Dimensional Accuracy

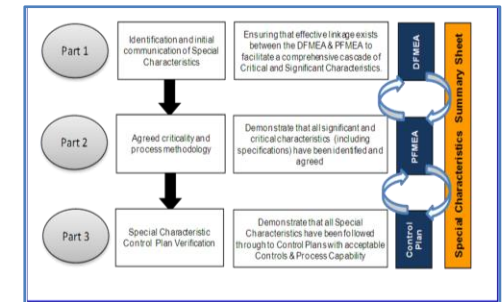


## Results:

Successful completion of programme assessment for over 70 Engineers across the globe.

100% pass-rate for all delegates who attended the two day programme/

On going improvement of the material based on feedback from STA delegates.



“ Good agenda, content, and interaction, very exhilarating, seemed to go very quickly, so must have been good! ”  
Robert Yates, STA Engineer 50+ yrs exp

